

4	6	8	10	12	14	16	18	20
6	9	12	15	18	21	24	27	30
8	12	16	20	24	28	32	36	40
10	15	20	25	30	35	40	45	50
12	18	24	30	36	42	48	54	60
14	21	28	35	42	49	56	63	70
16	24	32	40	48	56	64	72	80
18	27	36	45	54	63	72	81	90
20	30	40	50	60	70	80	90	100

cut out along gray lines